

**Investigating the geochemical model for molybdenum mineralization in the JEB Tailings
Management Facility at McClean Lake, Saskatchewan: An X-ray absorption spectroscopy
study**

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2 **Abstract**

3 The geochemical model for Mo mineralization in the JEB Tailings Management Facility (JEB
4 TMF), operated by AREVA Resources Canada at McClean Lake, Saskatchewan, was
5 investigated using X-ray Absorption Near-Edge Spectroscopy (XANES), an elemental-specific
6 technique that is sensitive to low elemental concentrations. Twenty five samples collected
7 during the 2013 sampling campaign from various locations and depths in the TMF were analyzed
8 by XANES. Mo K-edge XANES analysis indicated that the tailings consisted primarily of Mo⁶⁺
9 species: powellite (CaMoO₄), ferrimolybdite (Fe₂(MoO₄)₃•8H₂O), and molybdate adsorbed on
10 ferrihydrite (Fe(OH)₃ – MoO₄). A minor concentration of a Mo⁴⁺ species in the form of
11 molybdenite (MoS₂) was also present. Changes in the Mo mineralization over time were
12 inferred by comparing the relative amounts of the Mo species in the tailings to the independently
13 measured aqueous Mo pore water concentration. It was found that ferrimolybdite and molybdate
14 adsorbed on ferrihydrite initially dissolves in the TMF and precipitates as powellite.

15

Introduction

The JEB Tailings Management Facility (JEB TMF) plays a central role in reducing the environmental impact of AREVA Resources Canada's (AREVA) uranium ore mining operations in Northern Saskatchewan. The geochemistry of the tailings management system is designed to reduce the migration of water-soluble elements that co-mineralize with U ore (i.e. As, Ni, Mo, and Se) by promoting the formation of mineral species.¹ However, when initially added to the tailings, the concentration of the solutes are generally out of equilibrium with the desired minerals, requiring a long period of time to reach their respective mineralogical end point.¹ As such, predicting and controlling the long-term mineralization in the TMF is essential to prevent pollutant elements from contaminating the surrounding environment.

AREVA has been investigating the long-term mineralization of elements such as As and Ni in the TMF for many years.²⁻⁴ $\text{As}^{5+}_{(\text{aq})}$ concentrations are well controlled ($< 1 \text{ mg/L}$) because of the co-precipitation of $\text{Fe}^{3+}_{(\text{aq})}$ and $\text{As}^{5+}_{(\text{aq})}$ as poorly crystalline scorodite ($\text{FeAsO}_4 \cdot 8\text{H}_2\text{O}$) because of the excess Fe in the TMF.²⁻⁴ Likewise, $\text{Ni}^{2+}_{(\text{aq})}$ concentrations are controlled by the adsorption of $\text{Ni}^{2+}_{(\text{aq})}$ on ferrihydrite ($\text{Fe}(\text{OH})_3$).³ There has been comparatively fewer studies of how Mo mineralization in the TMF. The primary Mo-bearing mineral in the ore is molybdenite (MoS_2),⁵ which is oxidized to water-soluble molybdate ($[\text{MoO}_4]^{2-}_{(\text{aq})}$) when leaching (pH ~ 1) the uranium ore at the JEB uranium mill.⁶ During the tailings preparation process, the waste solid and solution are mixed with ferric sulfate ($\text{Fe}_2(\text{SO}_4)_3$). Although intended to control the release of arsenic in the TMF, $\text{Fe}^{3+}_{(\text{aq})}$ will also co-precipitate with $[\text{MoO}_4]^{2-}_{(\text{aq})}$ to form ferrimolybdate ($\text{Fe}_2(\text{MoO}_4)_3 \cdot 8\text{H}_2\text{O}$) and molybdate adsorbed on ferrihydrite ($\text{Fe}(\text{OH})_3 - \text{MoO}_4$) as the pH is raised to 4.^{1,6} The pH is then raised to 7-8 prior to adding the tailings slurry to the TMF. $[\text{MoO}_4]^{2-}_{(\text{aq})}$ is predicted to be present in the TMF because ferrimolybdate and molybdate

adsorbed on ferrihydrite are soluble under the near-neutral conditions of the TMF. Coincidentally, the TMF is saturated with gypsum ($\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$) because of the addition of sulfuric acid (H_2SO_4) and lime (CaO) during the milling process, resulting in high concentrations of $\text{Ca}^{2+}_{(\text{aq})}$ (500 mg/L) and $[\text{SO}_4]^{2-}_{(\text{aq})}$ (2800 mg/L) throughout the pore water of the TMF. Thermodynamic calculations predict that the strongly oxidizing conditions of the TMF, with an Eh of +290 mV and a dissolved O^{2-} concentration of 5-7 mg/L, would promote the co-precipitation of $\text{Ca}^{2+}_{(\text{aq})}$ and $[\text{MoO}_4]^{2-}_{(\text{aq})}$ as powellite (CaMoO_4).⁶ The overall geochemical model for the formation of powellite can be described by the following reaction:



X-ray absorption near-edge spectroscopy (XANES) and X-ray diffraction (XRD) analysis of tailings samples from the JEB TMF collected during the 2008 sampling campaign confirmed the presence of powellite in the TMF.⁷ However, it was not possible to determine if the predicted mineralogical end-point of powellite is correct as only six samples were analysed. Powellite was also observed in a related XANES study on the Mo speciation in the Deilmann Tailings Management Facility (DTMF) operated by the Cameco Corporation.⁵ Given the environmental implications, it is important to confirm that the geochemical model for controlling the release of Mo in JEB TMF is correct. XANES was used to identify and quantify the concentrations of the various Mo species in the TMF by analyzing tailings samples collected during the 2013 sampling campaign. XANES is a powerful analytical technique for studying environmental samples because it can be used to identify low concentrations of chemical species present in heterogeneous samples. Twenty five samples were studied, representative of the total depth of the tailings from two bore holes in the TMF. The sampling depth itself correlates with the age of the tailings due to the settled nature of the TMF. Therefore, the mineralization of Mo

in the TMF can be inferred by comparing the concentration of the various Mo species in the tailings solids to the concentration of aqueous Mo in the tailings pore water. This study verified the existing geochemical model and confirmed that powellite controls the aqueous Mo pore water concentration in the TMF.

Experimental

Tailings sample description and analysis

The twenty-five samples analysed in this study were collected from two bore hole locations during the 2013 sampling campaign of the JEB TMF. Fourteen of the samples were collected from a bore hole located at the centre of the TMF (TMF13-01) while eleven of the samples were collected from a periphery bore hole (TMF13-03) located 55 m from the central bore hole. The tailings are placed in the TMF using a floating barge and tremie piping system. While the design minimizes particle size segregation at the point of placement, it does not eliminate it. Consequently, with respect to particle size distribution, the tailings solids in the TMF are not homogenous. The central bore hole possesses a significantly coarser particle size distribution than the peripheral bore hole. Tailings solids from the central bore hole can contain large grains of primary Mo mineralization (molybdenite; MoS_2) that were too large to be fully oxidized in the uranium mill process.

The samples were collected in approximately 3 m intervals using a Gregory-type piston sampler by engineers from AREVA Resources Canada's Safety, Health, Environment, and Quality (SHEQ) department. Material at the end of the sampler was discarded due to exposure to air. The pore water was collected by hydraulically pressing the samples and analyzed using inductively coupled plasma-mass spectrometry (ICP-MS) analysis to determine the aqueous Mo pore water concentration. The Mo pore water concentration was found to vary from 1.25 – 44.20

mg/L. Solid tailings samples were nitrogen-purged, vacuumed-sealed, and stored in a freezer (~5 °C) to prevent oxidation. Once transported to the University of Saskatchewan, samples were stored in a N₂-filled glove box. Samples were not exposed to air until the XANES measurements were performed, which was approximately one year after the samples were collected from the TMF. A complete sample list, including sample elevation and aqueous Mo pore water concentration, is found in Supporting Information (Table S1). The concentrations of select elements in the tailings solids, as determined by ICP-MS, are also found in Supporting Information (Table S2).

Mo K-edge XANES

All Mo K-edge XANES measurements were performed using the Hard X-ray MicroAnalysis (HXMA) beamline (06ID-1) at the Canadian Light Source.⁸ Samples were packed into 2.33 mm thick rectangular Teflon holders, which were sealed with two layers of Kapton tape. Samples were positioned in front of the X-ray beam at a 45° angle. Spectra were collected from 19800–20650 eV with a step size of 0.3 eV near the Mo K-edge. The energy range was selected using a silicon (220) crystal monochromator that provided a monochromatic flux on the order 10¹² photons/sec with a resolution of 2 eV at 20 keV, which is less than the natural linewidth of the Mo K-edge (4.52 eV).⁹ All spectra were measured in partial fluorescence yield (PFY) mode using a 32 element Ge detector and calibrated against Mo metal, with the maximum of the first derivative of the Mo K-edge set to 20,000 eV.¹⁰ Multiple scans were collected for each spectrum. The samples were observed to not undergo any X-ray beam-induced reduction as there was no change in the spectra between successive scans.

All XANES spectra were analysed using the Athena software program.¹⁰ A quantitative analysis of the spectra was conducted by performing a principal component analysis (PCA)

followed by a linear combination fitting (LCF) of the spectra. The energy range used for the PCA and LCF analysis was 19990–20075 eV. The standards used in the LCF analysis (MoS₂, MoO₂, MoO₃, H₂MoO₄, CaMoO₄, α -NiMoO₄, α -FeMoO₄, Fe₂(MoO₄)₃•8H₂O, Fe(OH)₃ – MoO₄.) were the same as those used in our previous Mo K-edge XANES study.⁷ An energy shift was not applied during the LCF as the standards were calibrated against the same reference (Mo metal) as the tailings samples.

Results and Discussion

Mo K-edge XANES spectra

The Mo K-edge XANES spectra of representative tailings samples from the central and peripheral bore holes are shown in Figure 1. The complete set of Mo K-edge XANES spectra from the tailings samples studied can be found in the Supporting Information (Figures S1 – S2). The Mo K-edge corresponds to the dipole-allowed ($\Delta l = \pm 1$) transition of the 1s electron into unoccupied Mo 5p states. In general, the absorption edge energy is sensitive to the oxidation state of Mo, as well as bond covalency.^{7,11} A low intensity pre-edge feature (19990–20010 eV) is also observed in the Mo K-edge, which corresponds to a dipole-forbidden ($\Delta l = \pm 2$) transition of a 1s electron into unoccupied Mo 4d states. The intensity of the pre-edge is influenced by the local coordination environment of the absorbing Mo atom.¹¹

The majority of the Mo K-edge XANES spectra from the tailings samples have similar lineshapes. The Mo K-edge absorption-edge energy (and general lineshape) of the tailings samples were more similar to that of MoO₃ (Mo⁶⁺) than MoO₂ or MoS₂ (Mo⁴⁺), as shown in Figure 2. The Mo K-edge lineshape of the tailings samples are also different than that of tetrathiomolybdate ([MoS₄]²⁻; Mo⁶⁺),¹² indicating that the tailings samples consist mostly of Mo⁶⁺ oxides, which is in agreement with a previous report.⁷ Broadening of the near-edge region

of spectra from samples collected from the central bore hole (Figure 1a) was observed, which may be due to the presence of Mo^{4+} .^{13,14}

Principle Component Analysis

Visual inspection of the Mo K-edge XANES spectra suggests the tailings consist of multiple Mo species. Advanced analysis techniques are required to identify and quantify the Mo-bearing species in the TMF. Principle component analysis (PCA) was first used to determine the number of Mo species present in the 2013 tailings samples. The PCA calculation decomposes a series of spectra into a set of components that describes the variation in the data set.^{15,16} Full details of the PCA analysis can be found elsewhere.⁷ Results of the PCA analysis for samples from each bore hole can be found in the Supporting Information (Figure S3). The IND function, an empirical function used to differentiate between major and minor components in a PCA, was calculated for each bore hole to determine the minimum number of components in each series.^{17,18} It is generally accepted that the minimum number of components is given when the IND function is minimized.^{17,18} The IND values are generally small after the first component, which may be due to variations in the number of species present in each sample. The similar IND values obtained for 2 – 4 components suggests a maximum of four components are present in the tailings samples. This can be observed when reconstructing the spectra from tailings samples TMF13-01-SA23 (see Figure S4 in the Supporting Information), where a slight improvement is observed (particularly in the pre-edge region) when reconstructing the spectrum with four components.

Linear Combination Fitting Analysis

Linear combination fitting (LCF) analysis was employed to identify the Mo species present in the tailings samples. Each normalized Mo K-edge spectrum was fitted to the linear

combination of weighted standard spectra. The Mo K-edge XANES spectra from the Mo-bearing standards used in the LCF analysis are plotted in Figure S5 in the Supporting Information. All of the Mo⁶⁺ standards consist of MoO₄ tetrahedral units; however, the Mo K-edge lineshape of these standards are quite different in the near-edge region (20010–20040 eV) due to effects from the presence of different next-nearest neighbours (i.e. Ca, Fe, etc). The coefficients calculated in the LCF, which correspond to the concentration of each Mo species relative to the total amount of Mo in the tailings, were allowed to vary between 0 and 1 with the total sum of the coefficients constrained to 1. Several different fitting models using different combinations of standards were tested. Best fits were determined by calculating the goodness-of-fit parameters (R-value and χ^2). Generally, the fit with the smallest R-value and χ^2 value was considered the best. Decreasing the fitting range from 19990–20075 eV to 19990–20040 eV had no effect on the calculated concentrations, indicating that there are sufficient details in the pre- and near-edge regions to distinguish between the different Mo species in the tailings samples. Results of the best fits are tabulated in Table 1 and representative fitted spectra are shown in Figure 3. The fitted spectra from all other tailings samples are presented in Figures S6 – S9 in the Supporting Information.

The best fits were obtained when fitting the spectra to ferrimolybdate (Fe₂(MoO₄)₃*8H₂O), powellite (CaMoO₄), molybdate adsorbed on ferrihydrite (Fe(OH)₃ – MoO₄), and molybdenite (MoS₂). The concentration of molybdenite is small in most tailings samples (less than 10 at%). However, including molybdenite significantly improves the fitting of the near-edge region and the goodness-of-fit (see Figure S10 and Table S3 in Supporting Information). This suggests that molybdenite is an essential component in the fittings. Because of the oxic conditions of the TMF, the likely source of molybdenite is unprocessed ore that was

not fully oxidized during the uranium milling process. Although molybdenite was not found in our previous XANES study of samples collected in 2008, it does not mean that molybdenite was not present in the TMF during this period.⁷

It should be noted that slightly better fits were obtained when using molybdic acid (H_2MoO_4) rather than powellite. However, molybdic acid is soluble at the pH of the TMF (~7-8).¹⁹ As such, molybdic acid was excluded from the fittings. The overfitting of the broad peak near 20040-20060 eV is likely due to multiple scattering resonance (MSR) peaks contributing to the intensity of this feature. MSR is a low-energy extended X-ray absorption fine structure (EXAFS) phenomenon that is highly dependent on crystal structure and crystallinity.²⁰ The intensity of MSR contributions decreases with decreasing crystallinity, and the overfitting observed in this region is indicative of the poor crystallinity of these materials. This observation is consistent with our previous study of the 2008 tailings samples.⁷

Comparison of the Mo speciation in the 2008 and 2013 tailings samples.

The Mo K-edge XANES spectra of the 2008 and 2013 tailings samples collected at the same depth were noticeably different (see Figure S11 in the Supporting Information). This suggests that changes in the Mo speciation in the tailings have occurred over the five year period between sampling campaigns. Comparing the relative amounts of Mo^{6+} species in tailings samples collected at different dates from the same elevation and bore hole can provide some indication as to which Mo^{6+} species are stable in the TMF over long periods of time. In 2008: the tailings deposited at approximately 411 mASL (meters above sea level) were less than a year old; at 398 mASL the tailings were approximately five years old; and at 371 mASL the tailings were approximately ten years old. It follows for the 2013 samples that the tailings sampled at 411, 398, and 371 mASL are approximately five, ten, and fifteen years old, respectively. Figure

4 compares the distribution of Mo^{6+} species from the peripheral bore hole in 2008 and 2013. Near the surface of the TMF (~411 mASL), the relative amount of powellite increased from 10 at% (2008 tailings sample) to 25 at% (2013 tailings sample). In contrast, the relative amounts of ferrimolybdate and molybdate adsorbed on ferrihydrite decreased over the same five year period, suggesting that powellite is more stable in the TMF over time. Smaller changes in the amount of powellite present were observed at lower elevations. It is apparent that relatively rapid changes in the Mo mineralogy occurs within the first five years of placement in the TMF. Following this, the precipitation of powellite appears to slow at lower elevations.

Depth analysis of the TMF

Powellite precipitates over time in the TMF, which is consistent with the predicted geochemical model (equation 1). This can be confirmed by comparing the relative amounts of solid Mo species in the TMF to the aqueous Mo pore water concentration. The aqueous Mo pore water concentration is plotted against the sample elevation for the central and peripheral bore holes in Figure 5. In general, higher aqueous Mo pore water concentrations are observed at elevations above 400 mASL (i.e. closer to the surface of the TMF) and sharply decrease at lower elevations. This suggests that, within the older tailings, a solid Mo mineral phase forms that results in a decrease of the aqueous Mo pore water concentration. It should be noted that this effect is more evident in the peripheral bore hole compared to the central bore hole.

As shown in Figure 5a, a sharp increase in the relative amount of powellite in the tailings is observed at elevations below ~400 mASL, particularly in the peripheral bore hole. The aqueous Mo pore water concentration remains low in tailings containing relatively high powellite content. The increase in the relative amount of powellite at lower elevations confirms that aqueous Mo precipitates to form powellite over time. The opposite trend is observed in the

combined relative amounts of ferrimolybdate and molybdate adsorbed on ferrihydrite (Figure 5b). Elevated concentrations of Mo in the pore water of the upper tailings are consistent with the dissolution of ferrimolybdate and molybdate adsorbed on ferrihydrite. The dissolution and re-precipitation of Mo as powellite confirms that the existing Mo geochemical model of the TMF is correct and that powellite controls the long term stability of Mo in the pore water.

The effects of particle size of the tailings can be observed by comparing Mo speciation of the tailings from the central bore hole compared to the peripheral bore hole. A larger amount of molybdenite (~30 at%) is observed in three samples (TMF13-01-SA21, TMF13-01-SA22, TMF13-01-SA23) collected from the central bore hole at 370 – 380 mASL. As shown in Figure 6a, the increase in molybdenite content correlates with a small increase in the aqueous Mo pore water concentration at roughly the same elevation in the central bore hole. There is no significant change in the amount of molybdenite or aqueous Mo pore water concentration of the peripheral bore hole with increasing depth (Figure 6b). Under the conditions of the TMF, molybdenite should oxidize. Therefore, the aqueous Mo pore water concentration should be higher in regions of the TMF containing large (~30 at%) amounts of molybdenite, as is illustrated in Figure 6a. Note that there was no correlation between the aqueous Mo pore water concentration and the amount of molybdenite at elevations above 400 mALS. This is likely due to the dissolution of ferrimolybdate and molybdate adsorbed on ferrihydrite at higher elevations, increasing the levels of Mo in the pore water and masking this more minor effect.

Overall, these results show that the aqueous Mo pore water concentration decreases as a direct result of the precipitation of powellite.

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Associated Information

Additional details of the Mo content of the tailings samples, results of the PCA of the tailings samples, fitted Mo K-edge spectra from additional tailings samples, and Mo K-edge XANES spectra comparing the 2008 and 2013 tailings samples are reported. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Figure Captions

Figure 1. Representative Mo K-edge XANES spectra of tailings samples collected from the a) central (TMF13-01) and b) peripheral (TMF13-03) bore holes.

Figure 2. The Mo K-edge XANES spectrum of tailings sample TMF13-01-SA23. The absorption-edge energy is similar to that of MoO_3 , suggesting a large concentration of Mo^{6+} .

Figure 3. The fitted Mo K-edge XANES spectra of tailings samples a) TMF13-01-SA01, b) TMF13-01-SA22, c) TMF13-03-SA02, and d) TMF13-03-SA21. The linear combination fit of the spectrum is shown in red and the residual is shown in green. The weighted spectra of the standards used to fit the spectra are also shown.

Figure 4. A comparison of the distribution of Mo^{6+} species (powellite, ferrimolybdate, and molybdate adsorbed on ferrihydrite) from tailings samples collected from the peripheral bore hole in 2008 and 2013. Note that a larger amount of powellite was observed in the 2013 tailings samples, particularly at lower elevations.

Figure 5. The aqueous Mo pore water concentration (black line; ●) compared to the relative amounts of solid a) powellite (red line; ■) and b) ferrimolybdate and molybdate adsorbed on ferrihydrite (blue line; ▲) plotted against the sample depth of the central bore hole (left side) and peripheral bore hole (right side). Errors in the Mo pore water concentrations are estimated to be 15% for concentrations greater than 1 mg/L. Where not apparent, the error bars are smaller than the symbols.

Figure 6. The aqueous Mo pore water concentration (black line; ●) compared to the relative amount of solid molybdenite (green line; ◆) plotted against the sample depth of the a) central bore hole (TMF13-01) and b) peripheral bore hole (TMF13-03). The plots highlight the changes in the aqueous Mo pore water concentration and sediment molybdenite at elevations below 400

336 m (i.e. older tailing samples). Errors in the Mo pore water concentrations are estimated to be
337 15% for concentrations greater than 1 mg/L. Where not apparent, the error bars are smaller than
338 the symbols.

Tables and Figures

Table 1. Results of the LCF analysis of the Mo K-edge XANES spectra from the tailings samples. Calculated errors are shown in brackets.

Sample	CaMoO ₄ (at%)	Fe(OH) ₃ -MoO ₄ (at%)	Fe ₂ (MoO ₄) ₃ (at%)	MoS ₂ (at%)	R-factor	χ^2
TMF13-01-SA01	8(3)	43(2)	43(3)	7(5)	0.00276	0.0592
TMF13-01-SA03	0(3)	55(3)	36(3)	9(5)	0.00306	0.0790
TMF13-01-SA04	18(3)	17(3)	41(4)	24(6)	0.00400	0.0932
TMF13-01-SA06	7(4)	63(3)	20(4)	10(6)	0.00415	0.115
TMF13-01-SA11	41(2)	30(2)	11(3)	19(4)	0.00181	0.0470
TMF13-01-SA12	38(2)	37(2)	17.4(6)	8(4)	0.00230	0.0519
TMF13-01-SA14	20(3)	55(2)	7(3)	17(5)	0.00304	0.0747
TMF13-01-SA19	30(2)	41(2)	13(3)	16(4)	0.00185	0.0466
TMF13-01-SA20	16(3)	45(3)	28(4)	11(6)	0.00400	0.102
TMF13-01-SA21	12(4)	54(5)	5(3)	29.7(9)	0.00450	0.113
TMF13-01-SA22	27(2)	42(2)	3(3)	28(4)	0.00196	0.0489
TMF13-01-SA23	10(3)	59(3)	4(3)	27(5)	0.00306	0.0778
TMF13-01-SA24	30(3)	24(3)	31(3)	16(5)	0.00319	0.0855
TMF13-01-SA25	19(3)	42(3)	25(4)	14(6)	0.00417	0.102
TMF13-03-SA02	5(3)	51(3)	36(3)	8(5)	0.00281	0.0742
TMF13-03-SA04	4(3)	26(3)	60(4)	10(6)	0.00391	0.0974
TMF13-03-SA06	25(2)	43(2)	25(3)	9(4)	0.00195	0.0508
TMF13-03-SA07	6(1)	51(1)	37(2)	6(3)	0.000993	0.0247
TMF13-03-SA11		85(4)		15(9)	0.00871	0.239
TMF13-03-SA12	44(3)	32(3)	16(3)	8(5)	0.00269	0.0732
TMF13-03-SA14	31(3)	19(3)	38(3)	13(5)	0.00335	0.0866
TMF13-03-SA15	39(3)	20(2)	26(3)	14(5)	0.00282	0.0709
TMF13-03-SA19	40(3)	30(2)	23(3)	7(4)	0.00214	0.0565
TMF13-03-SA21	45(3)	19(3)	22(4)	15(6)	0.00406	0.103
TMF13-03-SA22	38(3)	28(3)	26(3)	9(5)	0.00286	0.0750

Figure 1

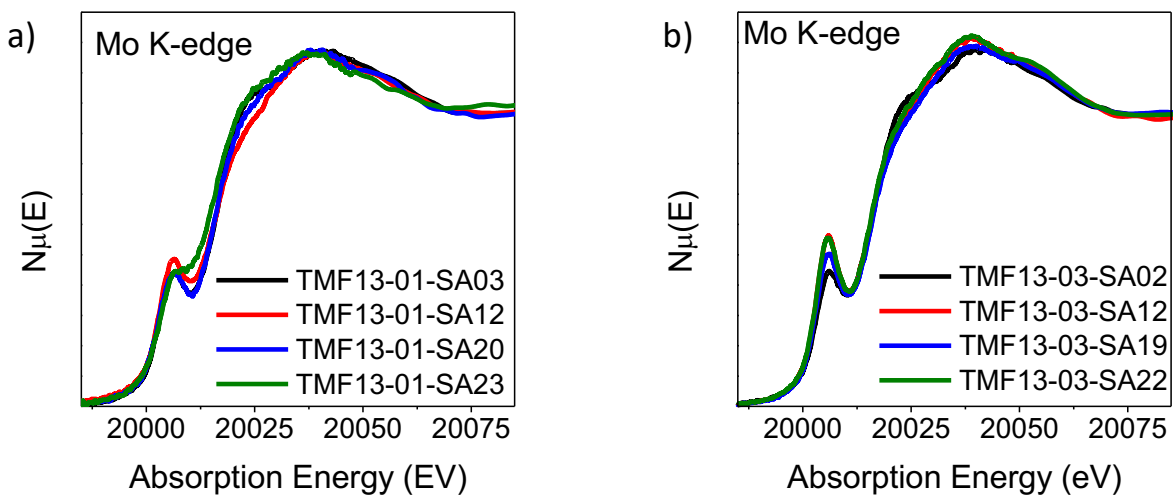


Figure 2

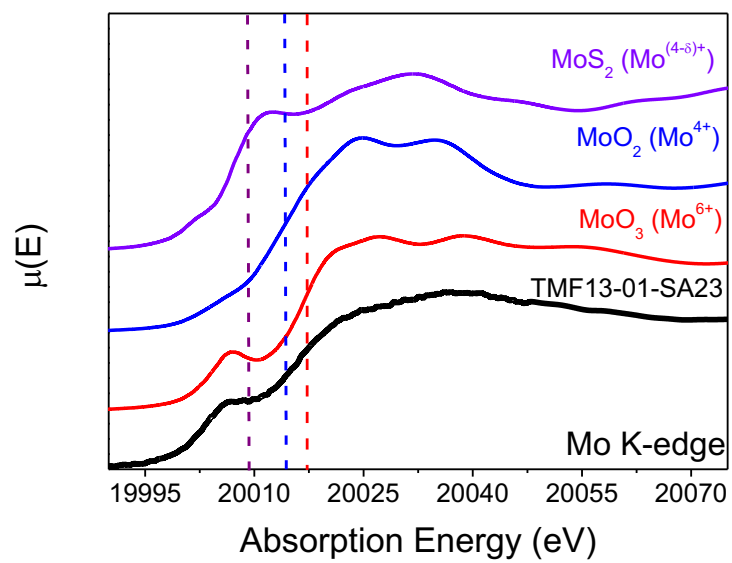


Figure 3

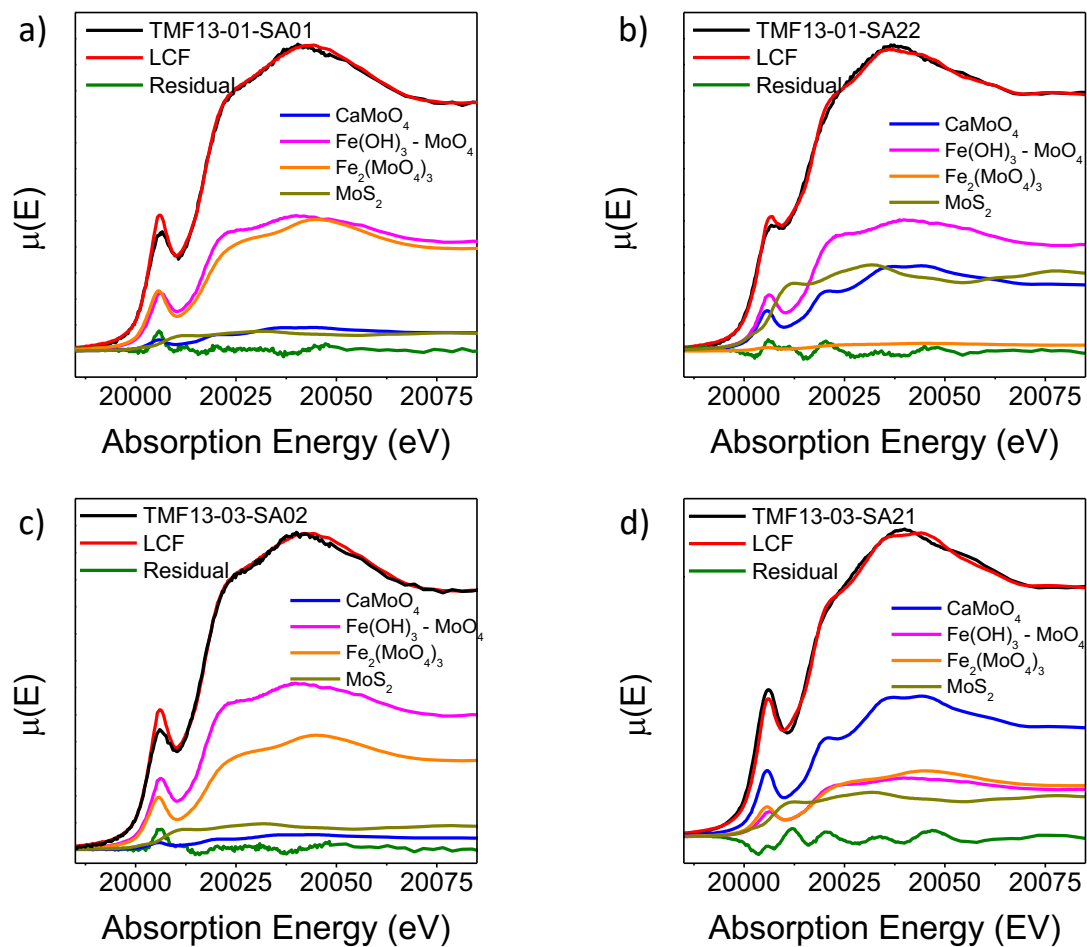


Figure 4

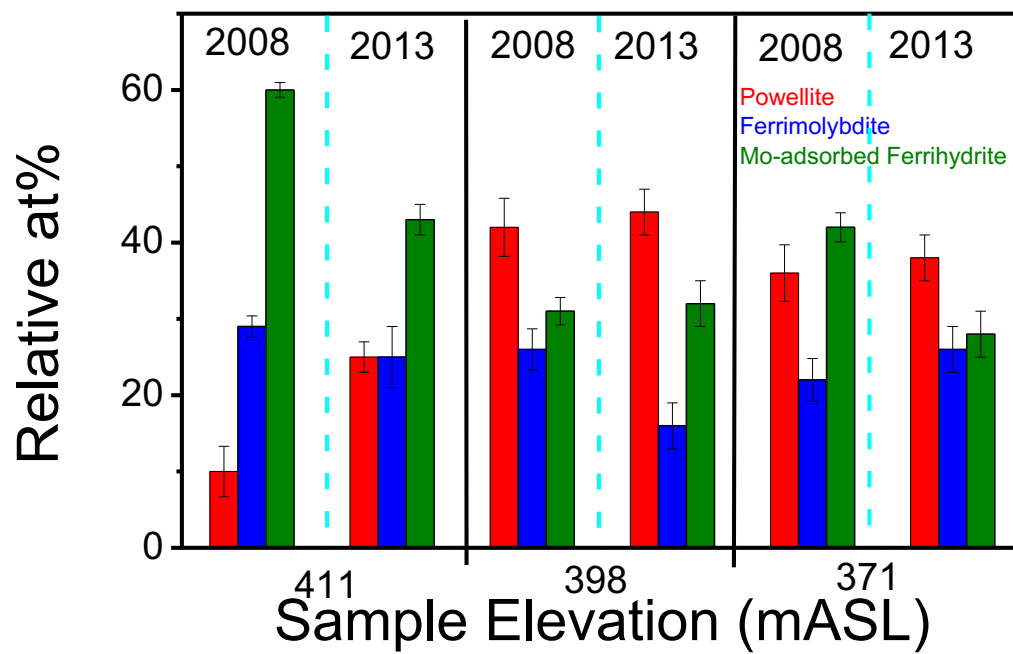


Figure 5

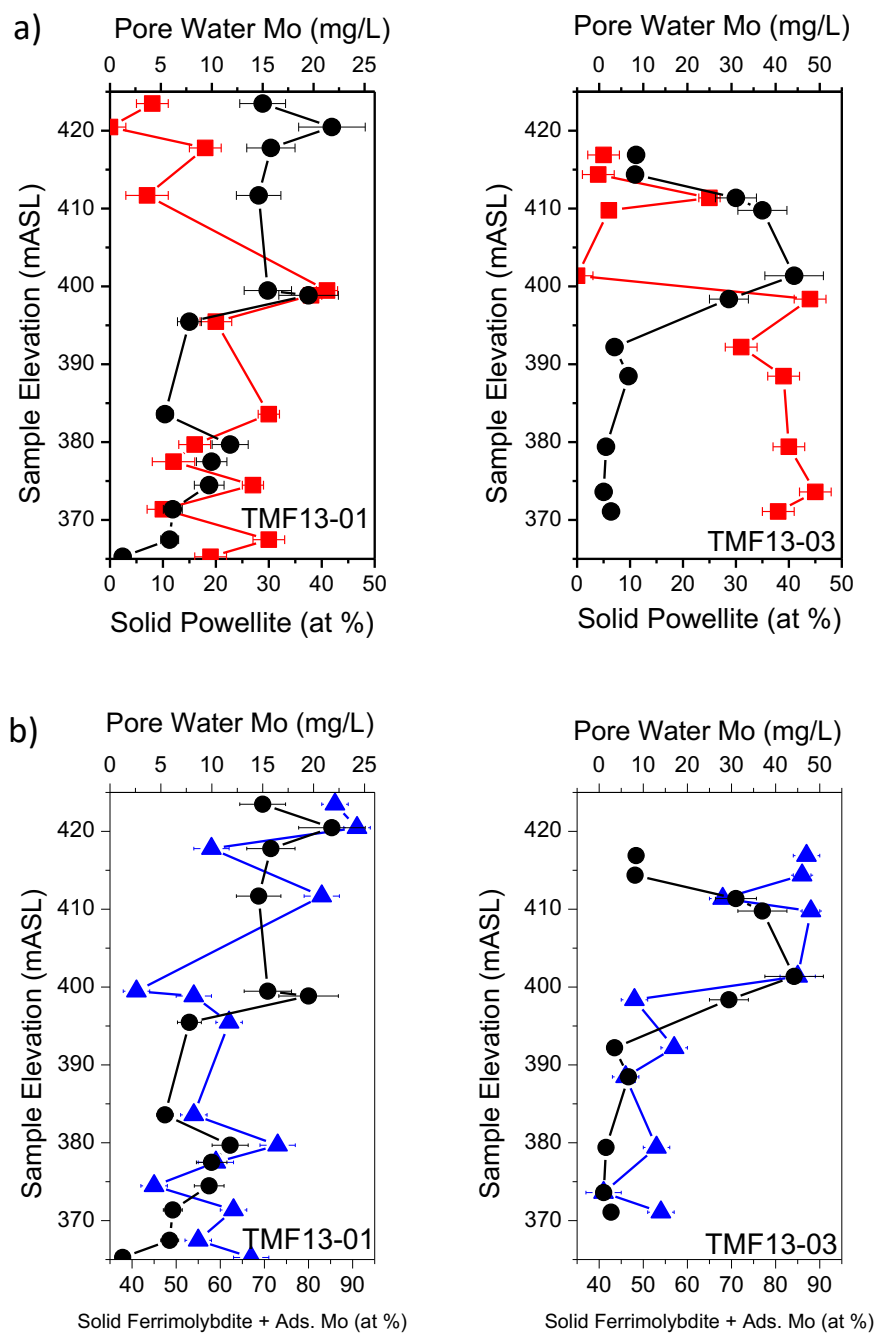
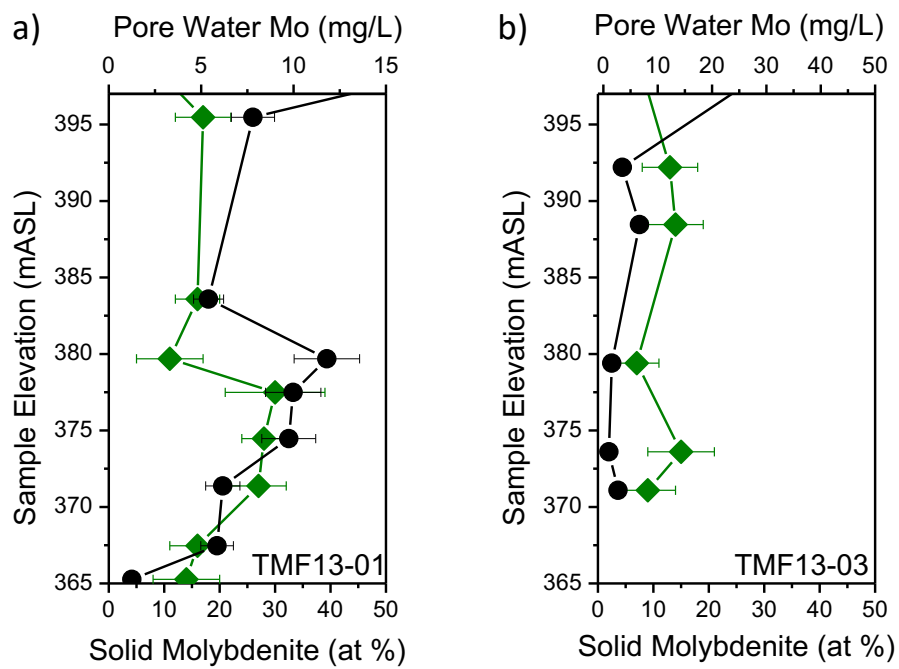


Figure 6



TOC Graphic

